a blade head secured to a lowering device and comprising a blade head housing having a chamber;

said blade head having a blade holding member;

a circular blade retained in said blade holding member;

an advancing device mounted in said blade head

housing;

said advancing device comprising an advancing piston rod and an advancing piston actuating said advancing piston rod;

said advancing piston rod acting on said blade holding member for moving the circular blade between a cutting position and a ready position;

said advancing piston [pneumatically] actuated by a first pneumatic drive and mounted and guided in said chamber;

a pressure spring acting on said advancing piston rod to press said advancing piston rod into the ready position of the circular blade;

a pressing device for overcoming the force of the pressure spring acting on the advancing piston rod during a cutting operation, said pressing device exclusively loading said pressure spring in a direction of the cutting position of the circular blade;

said pressing device decoupled from said advancing piston rod.

19. (Amended) A blade holder according to claim 18, wherein said pressing device comprises a slide[,] engaging said pressure spring and [arranged between] disposed proximate to said advancing device and the circular blade, and further comprises a second pneumatic drive for actuating said slide.